

Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

SECTION 1: Identification

1.1. Product identifier

Product form : Substance
Substance name : Phosgene
CAS No : 75-44-5
Formula : CCI2O
Other means of identification : Phosgene
Product group : Core Products

1.2. Recommended use and restrictions on use

Recommended uses and restrictions : Industrial use; Use as directed.

1.3. Supplier

Linde Canada inc.

500 — 5015 Spectrum Way Mississauga - Canada L4W 0E4 T 1-905-803-1600 - F 1-905-803-1682

www.lindecanada.ca

1.4. Emergency telephone number

Emergency number : 1-800-363-0042

Call emergency number 24 hours a day only for spills, leaks, fire, exposure, or accidents

involving this product.

For routine information, contact your supplier or Linde sales representative.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-CA classification

Gases under pressure: Liquefied gas
Acute toxicity (inhalation:gas) Category 1
Skin corrosion/irritation, Category 1B
H314

2.2. GHS Label elements, including precautionary statements

GHS-CA labelling

Hazard pictograms



GHS05



GHS04

Signal word : DANGER

Hazard statements : CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED

CAUSES SEVERE SKIN BURNS AND EYE DAMAGE

FATAL IF INHALED

SYMPTOMS MAY BE DELAYED

CORROSIVE TO THE RESPIRATORY TRACT (This statement supercedes H335)

Precautionary statements : Do not handle until all safety precautions have been read and understood

Do not breathe gas.

Wash exposed skin thoroughly after handling

Use and store only outdoors or in a well-ventilated area.

Wear protective gloves, protective clothing, eye protection, respiratory protection, and/or face

protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

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EN (English - CA) SDS ID : E-4641 1/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor

Specific treatment is urgent (see First aid measures on this label)

Specific treatment (see First aid measures on this label)

Wash contaminated clothing before reuse.

Store locked up

Dispose of contents/container in accordance with local/regional/national/international regulations. Contact supplier for any special requirements hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation Protect from sunlight when ambient temperature exceeds 52°C (125°F).

Use a back flow preventive device in the piping. Close valve after each use and when empty.

Do not open valve until connected to equipment prepared for use.

Approach suspected leak area with caution.

Use only with equipment of compatible materials of construction and rated for cylinder pressure.

2.3. Other hazards

Other hazards which do not result in classification

: None.

2.4. Unknown acute toxicity (GHS CA)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	CAS No.	% (Vol.)	Common Name (synonyms)
Phosgene (Main constituent)	(CAS No) 75-44-5	100	Carbon oxychloride / Carbonic dichloride / Carbonyl dichloride / Dichlorocarbonyl / Carbonyl chloride

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a

physician

First-aid measures after skin contact : Remove contaminated clothing. Drench affected area with water for at least 15 minutes.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and

away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an

ophthalmologist immediately.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/injuries : No additional information available Most Important Symptoms/Effects : Asphyxiant in high concentrations.

4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment : Obtain medical assistance. Treat with corticosteroid spray as soon as possible after inhalation.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Unsuitable extinguishing media

Unsuitable extinguishing media : Do not use water jet to extinguish.

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EN (English - CA) SDS ID : E-4641 2/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

5.3. Specific hazards arising from the hazardous product

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

Reactivity in case of fire : No reactivity hazard other than the effects described in sub-sections below.

5.4. Special protective equipment and precautions for fire-fighters

Firefighting instructions

: Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with their provincial and local fire code regulations.

Special protective equipment for fire fighters

Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

Specific methods

: Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.

Stop flow of product if safe to do so.

Use water spray or fog to knock down fire fumes if possible.

Other information

: Containers are equipped with a pressure relief device. (Exceptions may exist where

authorized.).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Evacuate area. Ensure adequate air ventilation. Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Monitor concentration of released product. Try to stop release.

Personal Precautions, Protective Equipment and Emergency Procedures

General measures: Ensure adequate ventilation. Personal Precautions, Protective Equipment and Emergency Procedures: EVACUATE ALL PERSONNEL FROM AFFECTED AREA. Use appropriate protective equipment. If leak is on user's equipment, be certain to purge piping before attempting repairs. If leak is on a container or container valve contact the closest Linde Canada location.

6.2. Methods and materials for containment and cleaning up

For containment

: Try to stop release if safe to do so.

Methods for cleaning up

: Dispose of contents/container in accordance with local/regional/national/international

regulations. Contact supplier for any special requirements.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

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EN (English - CA) SDS ID : E-4641 3/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 52 °C (125 °F). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

Version: 1.2

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

SECTION 8: Exposure controls/personal protection

8.1. Control	parameters
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Phosgene (75-44-5)		
USA - ACGIH	ACGIH OEL TWA [ppm]	0.1 ppm
USA - OSHA	OSHA PEL TWA [1]	0.4 mg/m³
USA - OSHA	OSHA PEL TWA [2]	0.1 ppm
Canada (Quebec)	VEMP (OEL TWA)	0.4 mg/m³
Canada (Quebec)	VEMP (OEL TWA) [ppm]	0.1 ppm
Alberta	OEL TWA	0.4 mg/m³
Alberta	OEL TWA [ppm]	0.1 ppm
British Columbia	OEL TWA [ppm]	0.1 ppm
Manitoba	OEL TWA [ppm]	0.1 ppm
New Brunswick	OEL TWA	0.4 mg/m³
New Brunswick	OEL TWA [ppm]	0.1 ppm
New Foundland & Labrador	OEL TWA [ppm]	0.1 ppm
Nova Scotia	OEL TWA [ppm]	0.1 ppm
Nunavut	OEL STEL [ppm]	0.3 ppm
Nunavut	OEL TWA [ppm]	0.1 ppm
Northwest Territories	OEL STEL [ppm]	0.3 ppm
Northwest Territories	OEL TWA [ppm]	0.1 ppm
Ontario	OEL TWA [ppm]	0.1 ppm
Prince Edward Island	OEL TWA [ppm]	0.1 ppm
Québec	VEMP (OEL TWA)	0.4 mg/m³
Québec	VEMP (OEL TWA) [ppm]	0.1 ppm
Saskatchewan	OEL STEL [ppm]	0.3 ppm
Saskatchewan	OEL TWA [ppm]	0.1 ppm
Yukon	OEL C	0.2 mg/m³
Yukon	OEL C [ppm]	0.05 ppm
Yukon	OEL STEL	1.2 mg/m³
Yukon	OEL STEL [ppm]	0.3 ppm
Yukon	OEL TWA	0.4 mg/m³
Yukon	OEL TWA [ppm]	0.1 ppm

EN (English - CA) SDS ID : E-4641 4/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

8.2. Appropriate engineering controls

Appropriate engineering controls

: Consider work permit system e.g. for maintenance activities. Preferably use only permanent leak-tight installations (e.g. welded pipes). Systems under pressure should be regularly checked for leakages. Provide adequate general and local exhaust ventilation. Ensure exposure is below occupational exposure limits (where available). Product to be handled in a closed system and under strictly controlled conditions. Alarm detectors should be used when toxic gases may be released.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment : Gloves. Face shield. Safety glasses.







Hand protection

Eye protection

Respiratory protection

Thermal hazard protection
Environmental exposure controls

Other information

Wear chemically resistant protective gloves. Wear working gloves when handling gas containers. Standard EN 374 - Protective gloves against chemicals. Standard EN 388 - Protective gloves against mechanical risk. The breakthrough time of the selected gloves must be greater than the intended use period. Consult glove manufacturer's product information on material suitability and material thickness. Wear work gloves when handling containers. Wear heavy rubber gloves where contact with product may occur.

: Wear safety glasses with side shields. Wear goggles and a face shield when transfilling or breaking transfer connections. Standard EN 166 - Personal eye-protection. Provide readily accessible eye wash stations and safety showers. Safety eye wear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or

dusts. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.

When workplace conditions warrant respirator use, follow a respiratory protection program that meets OSHA 29 CFR 1910.134, ANSI Z88.2, or MSHA 30 CFR 72.710 (where applicable). Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA). Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known. Use gas filters and full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers. Recommended: Filter B (grey). Consult respiratory device supplier's product information for the selection of the appropriate device. Gas filters do not protect against oxygen deficiency. Keep self contained breathing apparatus readily available for emergency use. Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems. Respiratory protection: Use air supplied respirator when working in confined space or where local exhaust or ventilation does not keep exposure below OEL (if applicable). Select in accordance with provincial regulations, local bylaws or guidelines. Respirators should also be approved by NIOSH and MSHA. For emergencies or instances with unknown exposure levels, use a selfcontained breathing apparatus (SCBA).

: Wear cold insulating gloves when transfilling or breaking transfer connections. None necessary.

 Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

Wear safety shoes while handling containers. Keep suitable chemically resistant protective clothing readily available for emergency use. **Other protection**: Safety shoes for general handling at customer sites. Metatarsal shoes and cuffless trousers for cylinder handling at packaging and filling plants. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines. For working with flammable and oxidizing materials, consider the use of flame resistant anti-static safety clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

(a) Physical state : Gas
(b) Colour : Colourless.

(c) Odour : Musty hay. Poor warning properties at low concentrations. Sweetish.

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EN (English - CA) SDS ID : E-4641 5/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

Odour threshold : Odour threshold is subjective and inadequate to warn of overexposure.

(d) Melting point : -128 °C
Freezing point : 145.15 K
(e) Boiling point : 280.55 K
(f) Flammability : Non flammable

(g) Flammability (solid, gas)

(h) Flash point
(i) Auto-ignition temperature
(j) Decomposition temperature
(k) pH
(l) Viscosity, kinematic
Not applicable.
No data available
Not applicable.
Not applicable.

(m) Solubility : Water: Completely soluble.

(n) Partition coefficient - n-octanol/water [log

Pow/log Kow]

: Not applicable for inorganic gases.

(o) Vapour pressure : 160 kPa

(p) Density : 1.38 g/cm³ (at 20 °C)

Relative gas density : 3.5

(r) Particle characteristics : No data available

(s) Molecular mass : 99 g/mol (t) Critical temperature : 455.15 K (u) Critical pressure : 5674 kPa (v) Oxidizing properties : None.

(w) Relative evaporation rate (butylacetate=1)Relative evaporation rate (ether=1)No data availableNot applicable.

9.2. Other information

Gas group : Liquefied gas

Additional information : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below

ground level.

SECTION 10: Stability and reactivity

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : None

Conditions to avoid : Avoid moisture in installation systems.

Incompatible materials : Reacts with water to form corrosive acids. May react violently with alkalis. With water causes

rapid corrosion of some metals. Reacts with most metals in the presence of moisture, liberating hydrogen, an extremely flammable gas. Moisture. For additional information on compatibility

refer to ISO 11114.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be

produced.

SECTION 11: Toxicological information

11.1 Likely routes of exposure : Inhalation

11.2 Symptoms related to the physical, chemical, and toxicological characteristics

: No additional information available

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EN (English - CA) SDS ID : E-4641 6/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

11.3 Delayed and immediate effects and chronic effects

Acute toxicity (oral) : Not classified : Not classified Acute toxicity (dermal) : FATAL IF INHALED. Acute toxicity (inhalation)

: CAUSES SEVERE SKIN BURNS. Skin corrosion/irritation

pH: Not applicable.

Serious eye damage/irritation : Assumed to cause serious eye damage

pH: Not applicable.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified Carcinogenicity : Not classified : Not classified Reproductive toxicity Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

: Not classified Aspiration hazard

11.4 Toxicity

Phosgene (\f)75-44-5	
LC50 inhalation rat (ppm)	2.5 ppm/4h
ATE CA (Gases)	2.5 ppmv/4h

SECTION 12: Ecological information

Toxicity

: No data available. Ecology - general

12.2. Persistence and degradability

Phosgene (75-44-5)	
Persistence and degradability	Not applicable for inorganic gases.

12.3. **Bioaccumulative potential**

Phosgene (75-44-5)	
Log Pow	Not applicable for inorganic gases.
Log Kow	Not applicable.
Bioaccumulative potential	No data available.

12.4. **Mobility in soil**

Phosgene (75-44-5)		
Mobility in soil	No data available.	
Log Pow	Not applicable for inorganic gases.	
Log Kow	Not applicable.	
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.	

Other adverse effects

Other adverse effects : May cause pH changes in aqueous ecological systems.

Effect on the ozone layer

Effect on global warming : No known effects from this product.

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SDS ID: E-4641 EN (English - CA) 7/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

SECTION 13: Disposal considerations

Regional legislation (waste) : U.S. - RCRA (Resource Conservation Recovery Act) - Basis for Listing - Appendix VII. U.S. -

RCRA (Resource Conservation Recovery Act) - Hazardous Constituents - Appendix VIII to 40 CFR 261. U.S. - RCRA (Resource Conservation Recovery Act) - P Series Wastes - Acutely

Toxic Wastes

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international

regulations. Contact supplier for any special requirements.

SECTION 14: Transport information

14.1. Basic shipping description

In accordance with TDG

TDG

UN-No. (TDG) : UN1076

TDG Primary Hazard Classes : 2.3 - Class 2.3 - Toxic Gases

TDG Subsidiary Classes : 8

Proper shipping name : PHOSGENE

ERAP Index : 25
Explosive Limit and Limited Quantity Index : 0

Passenger Carrying Ship Index : Forbidden
Passenger Carrying Road Vehicle or Passenger : Forbidden

Carrying Railway Vehicle Index

14.2. Air and sea transport

IMDG

UN-No. (IMDG) : 1076
Proper Shipping Name (IMDG) : PHOSGENE
Class (IMDG) : 2 - Gases
MFAG-No : 125

IATA

UN-No. (IATA) : 1076
Proper Shipping Name (IATA) : Phosgene
Class (IATA) : 2 - Gases

SECTION 15: Regulatory information

15.1. National regulations

Phosgene (75-44-5)

Listed on the Canadian DSL (Domestic Substances List)

15.2. International regulations

Phosgene (75-44-5)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Japanese Poisonous and Deleterious Substances Control Law

Listed on INSQ (Mexican National Inventory of Chemical Substances)

SECTION 16: Other information

Date of issue : 15/10/1979

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EN (English - CA) SDS ID : E-4641 8/9



Safety Data Sheet E-4641

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 10-15-1979 Revision date: 07-31-2023 Supersedes: 01-01-2021 Version: 1.2

Revision date : 31/07/2023 Supersedes : 01/01/2021

Indication of changes: Training advice

Other information

: Ensure operators understand the toxicity hazard. Users of breathing apparatus must be trained.

: When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Linde Canada asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

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NFPA health hazard

 4 - Very short exposure could cause death or serious residual injury even though prompt medical attention was given.

NFPA fire hazard NFPA instability

: 0 - Materials that will not burn.

 1 - Normally stable, but can become unstable at elevated temperatures and pressures or may react with water with some release of energy, but not violently.



SDS Canada (GHS) - Linde NEW

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

EN (English - CA) SDS ID : E-4641 9/9