

Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : StarGold LH

Other means of identification : StarGold LH-15, StarGold LH-25

Product group : Standard Mixtures

1.2. Recommended use and restrictions on use

Recommended uses and restrictions : Industrial use, Use as directed.

1.3. Supplier

Linde Canada inc. 500 — 5015 Spectrum Way Mississauga - Canada L4W 0E4 T 1-905-803-1600 - F 1-905-803-1682 www.lindecanada.ca

1.4. Emergency telephone number

Emergency number : 1-800-363-0042

Call emergency number 24 hours a day only for spills, leaks, fire, exposure, or accidents

involving this product.

For routine information, contact your supplier or Linde sales representative.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-CA classification

Gases under pressure : Compressed gas H280

2.2. GHS Label elements, including precautionary statements

GHS-CA labelling

Hazard pictograms



: WARNING

Hazard statements : CONTAINS GAS UNDER PRESSURE: MAY EXPLODE IF HEATED

Precautionary statements : Do not handle until all safety precautions have been read and understood

Use and store only outdoors or in a well-ventilated area.

Protect from sunlight when ambient temperature exceeds 52°C (125°F).

Use a back flow preventive device in the piping. Close valve after each use and when empty. Use only with equipment rated for cylinder pressure.

2.3. Other hazards

Other hazards which do not result in

classification

Signal word

: Asphyxiant in high concentrations.

2.4. Unknown acute toxicity (GHS CA)

Not applicable

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EN (English - CA) SDS ID : E-6502 1/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	CAS No.	% (Vol)	Common Name (synonyms)
Argon	(CAS No) 7440-37-1	56 – 99.9998	Argon, compressed
Carbon dioxide	(CAS No) 124-38-9	0.0001 – 40	CARBON DIOXIDE
Tetrafluoromethane	(CAS No) 75-73-0	0.0001 – 4	Carbon tetrafluoride / CFC 14 / F 14 / FC 14 / Freon 14 / Halocarbon 14 / Halon 14 / Methane, tetrafluoro- / Perfluoromethane / R 14 / Refrigerant 14 / Refrigerant R 14 / Tetrafluoromethane, compressed / FC-14 / PFC-14 / Refrigerant gas R 14 / Refrigerant gas R 14, compressed / Refrigerant gas R 14 / Freon R-14 / Tetrafluoro-methane

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation

: Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

First-aid measures after skin contact

: Wash with plenty of soap and water. For exposure, immediately warm frostbite area with warm water not to exceed 105°F (41°C). Water temperature should be tolerable to normal skin. Maintain skin warming for at least 15 minutes or until normal coloring and sensation have returned to the affected area. In case of massive exposure, remove clothing while showering with warm water. Seek medical evaluation and treatment as soon as possible.

First-aid measures after eye contact

: Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately. Get immediate medical attention.

First-aid measures after ingestion

: Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/injuries : No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment : None.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Unsuitable extinguishing media

No additional information available

5.3. Specific hazards arising from the hazardous product

Reactivity

Reactivity in case of fire

: No reactivity hazard other than the effects described in sub-sections below.

5.4. Special protective equipment and precautions for fire-fighters

Firefighting instructions

: Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with their provincial and local fire code regulations.

Protection during firefighting

: Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.

Special protective equipment for fire fighters

: Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

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EN (English - CA) SDS ID : E-6502 2/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

Specific methods

: Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.

Stop flow of product if safe to do so.

Use water spray or fog to knock down fire fumes if possible.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Evacuate area. Ensure adequate air ventilation. Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Stop leak if safe to do so.

6.2. Methods and materials for containment and cleaning up

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 52 °C (125 °F). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Carbon dioxide (124-38-9)		
USA - ACGIH	ACGIH OEL TWA [ppm]	5000 ppm
USA - ACGIH	ACGIH OEL STEL [ppm]	30000 ppm
USA - OSHA	OSHA PEL TWA [1]	9000 mg/m³
USA - OSHA	OSHA PEL TWA [2]	5000 ppm
Canada (Quebec)	VECD (OEL STEL)	54000 mg/m³
Canada (Quebec)	VECD (OEL STEL) [ppm]	30000 ppm
Canada (Quebec)	VEMP (OEL TWA)	9000 mg/m³
Canada (Quebec)	VEMP (OEL TWA) [ppm]	5000 ppm
Alberta	OEL STEL	54000 mg/m³

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EN (English - CA) SDS ID : E-6502 3/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

Carbon dioxide (124-38-9)			
Alberta	OEL STEL [ppm]	30000 ppm	
Alberta	OEL TWA	9000 mg/m³	
Alberta	OEL TWA [ppm]	5000 ppm	
British Columbia	OEL STEL [ppm]	15000 ppm	
British Columbia	OEL TWA [ppm]	5000 ppm	
Manitoba	OEL STEL [ppm]	30000 ppm	
Manitoba	OEL TWA [ppm]	5000 ppm	
New Brunswick	OEL STEL	54000 mg/m³	
New Brunswick	OEL STEL [ppm]	30000 ppm	
New Brunswick	OEL TWA	9000 mg/m³	
New Brunswick	OEL TWA [ppm]	5000 ppm	
New Foundland & Labrador	OEL STEL [ppm]	30000 ppm	
New Foundland & Labrador	OEL TWA [ppm]	5000 ppm	
Nova Scotia	OEL STEL [ppm]	30000 ppm	
Nova Scotia	OEL TWA [ppm]	5000 ppm	
Nunavut	OEL STEL	27000 mg/m³	
Nunavut	OEL STEL [ppm]	15000 ppm	
Nunavut	OEL TWA	9000 mg/m³	
Nunavut	OEL TWA [ppm]	5000 ppm	
Northwest Territories	OEL STEL [ppm]	30000 ppm	
Northwest Territories	OEL TWA [ppm]	5000 ppm	
Ontario	OEL STEL [ppm]	30000 ppm	
Ontario	OEL TWA [ppm]	5000 ppm	
Prince Edward Island	OEL STEL [ppm]	30000 ppm	
Prince Edward Island	OEL TWA [ppm]	5000 ppm	
Québec	VECD (OEL STEL)	54000 mg/m³	
Québec	VECD (OEL STEL) [ppm]	30000 ppm	
Québec	VEMP (OEL TWA)	9000 mg/m³	
Québec	VEMP (OEL TWA) [ppm]	5000 ppm	
Saskatchewan	OEL STEL [ppm]	30000 ppm	
Saskatchewan	OEL TWA [ppm]	5000 ppm	
Yukon	OEL STEL	27000 mg/m³	
Yukon	OEL STEL [ppm]	15000 ppm	
Yukon	OEL TWA	9000 mg/m³	
Yukon	OEL TWA [ppm]	5000 ppm	

8.2. Appropriate engineering controls

Appropriate engineering controls

: Oxygen detectors should be used when asphyxiating gases may be released. Systems under pressure should be regularly checked for leakages. Provide adequate general and local exhaust ventilation. Consider work permit system e.g. for maintenance activities.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment

: Safety glasses. Face shield. Gloves.







Hand protection

: Wear work gloves when handling containers. Wear heavy rubber gloves where contact with product may occur.

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EN (English - CA) SDS ID : E-6502 4/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

Eye protection

 Wear safety glasses with side shields. Safety eye wear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or

dusts. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face

Protection", and any provincial regulations, local bylaws or guidelines.

Respiratory protection

Respiratory protection: Use air supplied respirator when working in confined space or where local exhaust or ventilation does not keep exposure below OEL (if applicable). Select in accordance with provincial regulations, local bylaws or guidelines. Respirators should also be approved by NIOSH and MSHA. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).

Thermal hazard protection : None necessary

Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for

specific methods for waste gas treatment.

Other information

: Other protection: Safety shoes for general handling at customer sites. Metatarsal shoes and cuffless trousers for cylinder handling at packaging and filling plants. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines. For working with flammable and oxidizing materials, consider the use of flame resistant anti-static safety clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

(a) Physical state: Gas(b) Colour: Colourless.(c) Odour: Odourless.

Odour threshold : No data available
(d) Melting point : No data available
Freezing point : No data available
(e) Boiling point : No data available
(f) Flammability : Non flammable

(g) Flammability (solid, gas)

(h) Flash point
(i) Auto-ignition temperature
(j) Decomposition temperature
(k) pH
(l) Viscosity, kinematic
No data available
No data available
Not applicable.
Not applicable.

(m) Solubility : Water: No data available

(n) Partition coefficient – n-octanol/water [log

Pow/log Kow]

: Not applicable.

(o) Vapour pressure : Not applicable.

(p) Density

Relative gas density : No data available (r) Particle characteristics : No data available

(v) Oxidizing properties : None.

(w) Relative evaporation rate (butylacetate=1) : No data availableRelative evaporation rate (ether=1) : Not applicable.

9.2. Other information

Gas group : Compressed gas

SECTION 10: Stability and reactivity

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

Chemical stability : Stable under normal conditions.

Incompatible materials : Alkali metals, Alkaline earth metals, Acetylide forming metals, Chromium, Titanium > 1022°F

(550°C), Uranium (U) > 1382°F (750°C), Magnesium > 1427°F (775°C).

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EN (English - CA) SDS ID : E-6502 5/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Revision date: 07-28-2023 Date of issue: 03-24-2014 Supersedes: 01-01-2021 Version: 1.1

Hazardous decomposition products

: Using this product in welding and cutting may create additional hazards. The arc from electric arc welding may form gaseous reaction products such as carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Other decomposition products of arc welding and cutting originate from the volatilization, reaction, and oxidization of the material being worked.

SECTION 11: Toxicological information

: Inhalation 11.1 Likely routes of exposure

11.2 Symptoms related to the physical, chemical, and toxicological characteristics : No additional information available

11.3 Delayed and immediate effects and chronic effects

Acute toxicity (oral) : Not classified : Not classified Acute toxicity (dermal) Acute toxicity (inhalation) : Not classified Skin corrosion/irritation : Not classified

pH: Not applicable.

Serious eye damage/irritation : Not classified

pH: Not applicable.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified Specific target organ toxicity (single exposure) : Not classified : Not classified

Specific target organ toxicity (repeated exposure)

: Not classified Aspiration hazard

11.4 Toxicity

StarGold LH	
LC50 inhalation rat (ppm)	No data available

SECTION 12: Ecological information

Toxicity

: No ecological damage caused by this product. Ecology - general

Persistence and degradability

StarGold LH	
Persistence and degradability	No ecological damage caused by this product.

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SDS ID: E-6502 EN (English - CA) 6/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

Argon (7440-37-1)		
Persistence and degradability	No ecological damage caused by this product.	
Carbon dioxide (124-38-9)		
Persistence and degradability	No ecological damage caused by this product.	
Tetrafluoromethane (75-73-0)		
Persistence and degradability	No data available.	
2.3. Bioaccumulative potential		
StarGold LH		
Log Pow	Not applicable.	
Log Kow	Not applicable.	
Bioaccumulative potential	No ecological damage caused by this product.	
Argon (7440-37-1)		
Log Pow	Not applicable.	
Log Kow	Not applicable.	
Bioaccumulative potential	No ecological damage caused by this product.	
Carbon dioxide (124-38-9)		
BCF - Fish [1]	(no bioaccumulation)	
Log Pow	0.83	
Log Kow	Not applicable.	
Bioaccumulative potential	No ecological damage caused by this product.	
Tetrafluoromethane (75-73-0)		
Log Pow	1.18	
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). Refer to section 9.	
2.4. Mobility in soil		
StarGold LH		
Mobility in soil	No data available.	
Log Pow	Not applicable.	
Log Kow	Not applicable.	
Argon (7440-37-1)		
Mobility in soil	No data available.	
Log Pow	Not applicable.	
Log Kow	Not applicable.	
Ecology - soil	No ecological damage caused by this product.	
Carbon dioxide (124-38-9)		
Mobility in soil	No data available.	
Log Pow	0.83	
Log Kow	Not applicable.	
Ecology - soil	No ecological damage caused by this product.	
Tetrafluoromethane (75-73-0)		
Log Pow	1.18	
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.	

12.5. Other adverse effects

Effect on the ozone layer : None.

SECTION 13: Disposal considerations

Waste treatment methods : May be vented to atmosphere in a well ventilated place. Consult supplier for specific

recommendations. Do not discharge into any place where its accumulation could be

dangerous. Contact supplier if guidance is required.

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international

regulations. Contact supplier for any special requirements.

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EN (English - CA) SDS ID : E-6502 7/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

SECTION 14: Transport information

14.1. Basic shipping description

In accordance with TDG

TDG

UN-No. (TDG) : UN1956

TDG Primary Hazard Classes : 2.2 - Class 2.2 - Non-Flammable, Non-Toxic Gases

Proper shipping name : COMPRESSED GAS, N.O.S.

Explosive Limit and Limited Quantity Index : 0.125 L
Passenger Carrying Road Vehicle or Passenger : 75 L

Carrying Railway Vehicle Index

14.2. Air and sea transport

IMDG

UN-No. (IMDG) : 1956

Proper Shipping Name (IMDG) : COMPRESSED GAS, N.O.S.

Class (IMDG) : 2 - Gases

IATA

UN-No. (IATA) : 1956

Proper Shipping Name (IATA) : Compressed gas, n.o.s.

Class (IATA) : 2 - Gases

SECTION 15: Regulatory information

15.1. National regulations

Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

Carbon dioxide (124-38-9)

Listed on the Canadian DSL (Domestic Substances List)

Tetrafluoromethane (75-73-0)

Listed on the Canadian DSL (Domestic Substances List)

15.2. International regulations

Argon (7440-37-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Carbon dioxide (124-38-9)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

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EN (English - CA) SDS ID : E-6502 8/10



Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

Tetrafluoromethane (75-73-0)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on INSQ (Mexican National Inventory of Chemical Substances)

SECTION 16: Other information

 Date of issue
 : 24/03/2014

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 : 01/01/2021

Indication of changes:

Other information

NFPA fire hazard

: When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Fumes and gases produced during welding and cutting processes can be dangerous to your health and may cause serious lung disease. KEEP YOUR HEAD OUT OF FUMES. DO NOT BREATHE FUMES AND GASES. Use enough ventilation, local exhaust, or both to keep fumes and gases from your breathing zone and the general area. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes; or may cause other similar discomfort. Contaminants in the air may add to the hazard of fumes and gases. One such contaminant, chlorinated hydrocarbon vapors from cleaning and degreasing activities, poses a special risk. DO NOT USE ELECTRIC ARCS IN THE PRESENCE OF CHLORINATED HYDROCARBON VAPORS—HIGHLY TOXIC PHOSGENE MAY BE PRODUCED. Metal coatings such as paint, plating, or galvanizing may generate harmful fumes when heated. Residues from cleaning materials may also be harmful. AVOID ARC OPERATIONS ON PARTS WITH PHOSPHATE RESIDUES (ANTI-RUST, CLEANING PREPARATIONS)—HIGHLY TOXIC PHOSPHINE MAY BE PRODUCED.

Linde Canada asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Linde Canada Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Linde Canada Inc, it is the user's obligation to determine the conditions of safe use of the product. Linde Canada Inc, SDSs are furnished on sale or delivery by Linde Canada Inc, or the independent distributors and suppliers who package and sell our products. To obtain current SDSs for these products, contact your Linde sales representative, local distributor, or supplier, or download from www.lindecanada.ca.

NFPA health hazard : 0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

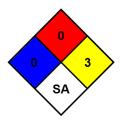
: 0 - Materials that will not burn.

NFPA instability

2. 3 - Capable of detonation or explosive reaction, but requires a strong initiating source or must be heated under confinement before initiation, or reacts explosively with

water.

NFPA specific hazard : SA - This denotes gases which are simple asphyxiants.





Safety Data Sheet E-6502

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-24-2014 Revision date: 07-28-2023 Supersedes: 01-01-2021 Version: 1.1

HMIS III Rating

Health : 0 Minimal Hazard - No significant risk to health Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 3 Serious Hazard - Materials that may forr

3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion.

and pressure with moderate risk of explosion

SDS Canada (GHS) - Linde NEW

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

EN (English - CA) SDS ID : E-6502 10/10